

Work Order ID 61780

Friday, September 03, 2010 9:52:27 AM



Page 1

Item ID:	D412-758-015	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	GPSMAP Top Mounted GPS Receiver Gimbal Mount					
Start Date:	9/3/2010	Start Qty:	3.00		Cust Item ID:	
Required Date:	9/13/2010	Req'd Qty:	3.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	10-9-03	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-758	C								

100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP412-758-015	CHG001							

5/10/10/04

10/10/04 BG 10-10-04

110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

10/10/1 3025

115	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

8/10/10/04

(X3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-758-015

Accept



Setup Start



Revision ID:

Stop



Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 9/3/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015 Location: _____ PPP Rev: <u>A</u>								
130 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

_____ PD 10/10/05 (3)

_____ 10/10/05

W 10-10-05

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Required Date: 9/13/2010

Required Qty: 3.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3531-041 		Manufactured	No			110	Each	0.0000	1	3 ①			
Bracket Assembly										B62026		B62023SD	
D2464 		Manufactured	No			110	f	275.8334	1.05	3.315789			
3/4 Seal										10/10/14		sf	
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				ST402		275.8334							
				48173		275.8334							
cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***													
D3525-1 		Manufactured	No			110	Each	7.0000	1	3			
Placard										10/10/14		sf	
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				ST068		7							
				35026		7							
D3645-1 		Manufactured	No			110	Each	132.0000	4	12			
Washer										10/10/14		30	
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				ST076		132							
				35004		34							
				35025		98							

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Picklist Print

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Work Order ID: 61780

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 9/3/2010

Required Date: 9/13/2010

Start Qty: 3.00

Required Qty: 3.00

AN525-10R7

Purchased

No

110

Each

426.0000



Screw



21 10/10/10

Location

Loc Qty

Loc Code

ST325

426

113359

26

115016

200

115371

200

4 11

AN960JD6

NAS1149DN632

Purchased

No

110

Each

543.0000



Washer



4 12

10/10/10

Location

Loc Qty

Loc Code

ST347

543

104537

543

12

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

6.0000



Washer



7 21

11/5/10 10/10/10

Location

Loc Qty

Loc Code

ST

6

107715

6

12

MS21042L06

Purchased

No

110

Each

136.0000



Nut



4 12

10/10/10 (30)

Location

Loc Qty

Loc Code

ST300

136

114330

1

114494

35

115108

100

12

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Shop Packet Print

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 9/3/2010

Required Date: 9/13/2010

Start Qty: 3.00

Required Qty: 3.00

MS24693-S29

Purchased

No

110

Each

205.0000

4

12



Screw



10/10/10

Location

Loc Qty

Loc Code

ST288

205

102147

26

103915

179

24

RAM-B-201U-A

Purchased

No

110

Each

22.0000

2



Socket Arm, 1.75"



10/10/10

Location

Loc Qty

Loc Code

ST

2

114998

2

ST396

20

115296

20

6

RAM-B-202U

Purchased

No

110

Each

22.0000

2



Round Plate Mount, Single 1" Ball



10/10/10

Location

Loc Qty

Loc Code

ST

2

114998

2

ST396

20

115296

20

6

RAM-B-217U

Purchased

No

110

Each

11.0000

1



Round Plate Mount, Dual 1" Ball



10/10/10

Location

Loc Qty

Loc Code

ST396

11

115052

1

115296

10

3

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Start Date: 9/3/2010

Required Date: 9/13/2010

Start Qty: 3.00

Required Qty: 3.00

MS21042L3

Purchased

No

110

Each

2,109.000

3

9



10/10/10 sf (3)

Sf3 Nut

Location

Loc Qty

Loc Code

ST300

2109

114523

109

114784

2000

3

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